



Project: Viesite (1500 CE, 185 m³/dnn, 30 m³/st)

Calculated by:

Date: 07.12.2016.

Configuration of plant:

- ☐ Activated sludge tank(s)
- ☐ Secondary settling

Treatment objectives:

- ☐ Removal of org. carbon
- ☐ Nitrification

Secondary settling: Type of tank(s) Hopper-bottom tank, Flow characteristics vertical RT!

Size class and load cases:

Size class: 77 kg BOD₅/d

Calculated load cases:

- ☐ Load case 1: Dimensioning
- ☐ Load case 2: Proof of nitrification at lowest temperature
- ☐ Load case 3: Calculation of oxygen uptake at highest temperature
- ☐ Load case 4: Special load

Calculation based on BOD

	Load case	1	2	3	4
Inflow:					
Daily dry weather flow rate	Q _{DW,d}	185	185	185	185 m ³ /d
Hourly dry weather flow as 2hr mean	Q _{DW,h}	18	18	18	18 m ³ /h
Concentrations:					
COD	C _{COD,IAT}	779	779	779	779 mg/l
Dissolved COD	S _{COD,IAT}	0	0	0	0 mg/l
BOD ₅	C _{BOD,IAT}	486	486	486	486 mg/l
COD/BOD ₅ ratio	-	1.60	1.60	1.60	1.60 -
Filterable solids	X _{SS,IAT}	303	303	303	303 mg/l
Total Kjeldahl-Nitrogen	C _{TKN,IAT}	101.1	101.1	101.1	101.1 mg/l
Ammonia nitrogen	S _{NH4,IAT}	95.7	95.7	95.7	95.7 mg/l
Nitrate nitrogen	S _{NO3,IAT}	0.2	0.2	0.2	0.2 mg/l
Phosphorus	C _{P,IAT}	10.8	10.8	10.8	10.8 mg/l
Alkalinity	S _{ALK,IAT}	7.00	7.00	7.00	7.00 mmol/l
Load:					
COD	B _{d,COD}	144	144	144	144 kg/d
Dissolved COD	B _{d,SCOD}	0	0	0	0 kg/d
BOD ₅	B _{d,BOD}	90	90	90	90 kg/d
Filterable solids	B _{d,XSS}	56	56	56	56 kg/d
Total Kjeldahl-Nitrogen	B _{d,TKN}	18.7	18.7	18.7	18.7 kg/d
Ammonia nitrogen	B _{d,NH4}	17.7	17.7	17.7	17.7 kg/d
Nitrate nitrogen	B _{d,NO3}	0.0	0.0	0.0	0.0 kg/d
Phosphorus	B _{d,P}	2.0	2.0	2.0	2.0 kg/d

Biological reactor, Load case 1:

Temperature in the biol. reactor	T	12.0 Deg C
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Nitrogen balance:

Influent $C_{TKN} + S_{NO3}$	C_N	101.2 mg/l
Nitrogen incorporated in biomass	$X_{orgN,BM}$	24.3 mg/l
Ammonia nitrogen in the effluent	$S_{NH4,EST}$	0.0 mg/l
Organic nitrogen in the effluent	$S_{orgN,EST}$	0.0 mg/l
Nitrogen nitrified	$S_{NO3,N}$	76.8 mg/l
Nitrate nitrogen in the effluent (Setpoint)	$S_{NO3,EST}$	30.0 mg/l
Nitrogen to denitrify	$S_{NO3,D}$	46.9 mg/l
Required denitrification capacity	$S_{NO3,D}/C_{BOD}$	0.096 kg/kg
Chosen denitrification share	V_D/V_{AT}	0.00 -
Existing denitrification capacity	$S_{NO3,D}/C_{BOD}$	0.000 kg/kg
Nitrate nitrogen denitrified	$S_{NO3,D}$	0.0 mg/l
Nitrate nitr. in the effluent (existing)	$S_{NO3,EST}$	76.9 mg/l
Required recirculation ratio	RC	0.00 -

Phosphorus removal:

Phosphorus in the influent	$C_{P,IAT}$	10.8 mg/l
Embedded in biomass (normal uptake)	$X_{P,BM}$	4.9 mg/l
Embedded in biomass (enhanced uptake)	$X_{P,BioP}$	0.0 mg/l
Phosphorus in the effluent (existing)	$S_{PO4,EST}$	5.9 mg/l

Dry matter suspended solids in the biological reactor:

Permitted susp. solids in the effl. of the biol. reactor	SS_{AT}	5.02 kg/m ³
Chosen susp. solids in the effl. of the biol. reactor	SS_{AT}	5.00 kg/m ³

Sludge age and load specifics:

Required sludge age	$t_{SS,Dim}$	8.2 d
Required mass of suspended solids	$req.M_{SS,AT}$	900 kg
Required volume of biol. reactor	V_{AT}	119 m ³
Chosen volume of biol. reactor	V_{AT}	180 m ³
Sludge age (existing)	t_{SS}	13.7 d
Aerobic sludge age (existing)	$t_{SS,aer.}$	13.7 d
Safety factor (existing)	SF	2.99 -
BOD ₅ volume load	BR_{BOD}	0.50 kg/(m ³ *d)
BOD ₅ sludge load	$B_{SS,BOD}$	0.10 kg/(kg*d)

Sludge production:

...from carbon removal	$SP_{d,C}$	66 kg/d
...from external carbon source	$SP_{d,extC}$	0 kg/d
...from biol. phosphorus removal	$SP_{d,BioP}$	0 kg/d
...from precipitation	$SP_{d,Prec}$	0 kg/d
Total daily sludge production	SP_d	66 kg/d

Oxygen uptake:

...for carbon removal	$OU_{d,C}$	102 kg/d
...for nitrification	$OU_{d,N}$	61 kg/d
...carbon removal by denitrification	$OU_{d,D}$	0 kg/d
Total daily uptake	OU_d	163 kg/d
Peak factor carbon respiration	f_C	1.15 -

Peak factor ammonium oxidation	f_N	2.00 -
Maximum hourly uptake rate	OU_h	9.4 kg/h
Required oxygen transfer	$\alpha \cdot OC_h$	13.0 kg/h
Alkalinity:		
Alkalinity in the effluent	$S_{ALK,EST}$	-5.07 mmol/l

Biological reactor, Load case 2:

Temperature in the biol. reactor	T	10.0 Deg C
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Nitrogen balance:

Influent $C_{TKN} + S_{NO3}$	C_N	101.2 mg/l
Nitrogen incorporated in biomass	$X_{orgN,BM}$	24.3 mg/l
Ammonia nitrogen in the effluent	$S_{NH4,EST}$	0.0 mg/l
Organic nitrogen in the effluent	$S_{orgN,EST}$	0.0 mg/l
Nitrogen nitrified	$S_{NO3,N}$	76.8 mg/l
Chosen denitrification share	V_D/V_{AT}	0.00 -
Existing denitrification capacity	$S_{NO3,D}/C_{BOD}$	0.000 kg/kg
Nitrate nitrogen denitrified	$S_{NO3,D}$	0.0 mg/l
Nitrate nitr. in the effluent (existing)	$S_{NO3,EST}$	76.9 mg/l

Phosphorus removal:

Phosphorus in the influent	$C_{P,IAT}$	10.8 mg/l
Embedded in biomass (normal uptake)	$X_{P,BM}$	4.9 mg/l
Embedded in biomass (enhanced uptake)	$X_{P,BioP}$	0.0 mg/l
Phosphorus in the effluent (existing)	$S_{PO4,EST}$	5.9 mg/l

Dry matter suspended solids in the biological reactor:

Permitted susp. solids in the effl. of the biol. reactor	SS_{AT}	5.02 kg/m ³
Chosen susp. solids in the effl. of the biol. reactor	SS_{AT}	5.00 kg/m ³

Sludge age and load specifics:

Required sludge age	t_{SS}	13.2 d
Aerobic sludge age (existing)	$t_{SS,aer.}$	13.2 d
Safety factor (existing)	SF	2.38 -
BOD ₅ volume load	$B_{R,BOD}$	0.50 kg/(m ³ *d)
BOD ₅ sludge load	$B_{TS,BOD}$	0.10 kg/(kg*d)

Sludge production:

...from carbon removal	$SP_{d,C}$	68 kg/d
...from external carbon source	$SP_{d,extC}$	0 kg/d
...from biol. phosphorus removal	$SP_{d,BioP}$	0 kg/d
...from precipitation	$SP_{d,Prec}$	0 kg/d
Total daily sludge production	SP_d	68 kg/d

Oxygen uptake:

...for carbon removal	$OU_{d,C}$	99 kg/d
...for nitrification	$OU_{d,N}$	61 kg/d
...carbon removal by denitrification	$OU_{d,D}$	0 kg/d
Total daily uptake	OU_d	160 kg/d
Peak factor carbon respiration	f_C	1.15 -
Peak factor ammonia oxidation	f_N	2.00 -
Maximum hourly uptake rate	OU_h	9.2 kg/h
Required oxygen transfer	$\alpha \cdot OC_h$	12.6 kg/h

Alkalinity:

Alkalinity in the effluent	$S_{ALK,EST}$	-5.07 mmol/l
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Biological reactor, Load case 3:

Temperature in the biol. reactor	T	20.0 Deg C
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Nitrogen balance:

Influent $C_{TKN} + S_{NO3}$	C_N	101.2 mg/l
Nitrogen incorporated in biomass	$X_{orgN,BM}$	24.3 mg/l
Ammonia nitrogen in the effluent	$S_{NH4,EST}$	0.0 mg/l
Organic nitrogen in the effluent	$S_{orgN,EST}$	0.0 mg/l
Nitrogen nitrified	$S_{NO3,N}$	76.8 mg/l
Nitrate nitrogen in the effluent (Setpoint)	$S_{NO3,EST}$	25.0 mg/l
Nitrogen to denitrify	$S_{NO3,D}$	51.9 mg/l
Required denitrification capacity	$S_{NO3,D}/C_{BOD}$	0.107 kg/kg
Chosen denitrification share	V_D/V_{AT}	0.00 -
Existing denitrification capacity	$S_{NO3,D}/C_{BOD}$	0.000 kg/kg
Nitrate nitrogen denitrified	$S_{NO3,D}$	0.0 mg/l
Nitrate nit. in the effluent (existing)	$S_{NO3,EST}$	76.9 mg/l
Required recirculation ratio	RC	0.00 -

Phosphorus removal:

Phosphorus in the influent	$C_{P,IAT}$	10.8 mg/l
Embedded in biomass (normal uptake)	$X_{P,BM}$	4.9 mg/l
Embedded in biomass (enhanced uptake)	$X_{P,BioP}$	0.0 mg/l
Phosphorus in the effluent (existing)	$S_{PO4,EST}$	5.9 mg/l

Dry matter suspended solids in the biological reactor:

Permitted susp. solids in the effl. of the biol. reactor	SS_{AT}	5.02 kg/m ³
Chosen susp. solids in the effl. of the biol. reactor	SS_{AT}	5.00 kg/m ³

Sludge age and load specifics:

Sludge age (existing)	t_{SS}	15.3 d
Aerobic sludge age (existing)	$t_{SS,aer.}$	15.3 d
Safety factor (existing)	SF	7.36 -
BOD ₅ volume load	$B_{R,BOD}$	0.50 kg/(m ³ *d)
BOD ₅ sludge load	$B_{SS,BOD}$	0.10 kg/(kg*d)

Sludge production:

...from carbon removal	$SP_{d,C}$	59 kg/d
...from external carbon source	$SP_{d,extC}$	0 kg/d
...from biol. phosphorus removal	$SP_{d,BioP}$	0 kg/d
...from precipitation	$SP_{d,Prec}$	0 kg/d
Total daily sludge production	SP_d	59 kg/d

Oxygen uptake:

...for carbon removal	$OU_{d,C}$	113 kg/d
...for nitrification	$OU_{d,N}$	61 kg/d
...carbon removal by denitrification	$OU_{d,D}$	0 kg/d
Total daily uptake	OU_d	174 kg/d
Peak factor carbon respiration	f_C	1.15 -
Peak factor ammonia oxidation	f_N	2.00 -
Maximum hourly uptake rate	OU_h	9.8 kg/h
Required oxygen transfer	$\alpha \cdot OC_h$	14.6 kg/h

Alkalinity:

Alkalinity in the effluent

S_{ALK,EST}

-5.07 mmol/l

Biological reactor, Load case 4:

Temperature in the biol. reactor	T	9.0 Deg C
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Nitrogen balance:

Influent $C_{TKN} + S_{NO3}$	C_N	101.2 mg/l
Nitrogen incorporated in biomass	$X_{orgN,BM}$	24.3 mg/l
Ammonia nitrogen in the effluent	$S_{NH4,EST}$	0.0 mg/l
Organic nitrogen in the effluent	$S_{orgN,EST}$	0.0 mg/l
Nitrogen nitrified	$S_{NO3,N}$	76.8 mg/l
Nitrate nitrogen in the effluent (Setpoint)	$S_{NO3,EST}$	80.0 mg/l
Nitrogen to denitrify	$S_{NO3,D}$	-3.1 mg/l
Required denitrification capacity	$S_{NO3,D}/C_{BOD}$	-0.006 kg/kg
Chosen denitrification share	V_D/V_{AT}	0.00 -
Existing denitrification capacity	$S_{NO3,D}/C_{BOD}$	0.000 kg/kg
Nitrate nitrogen denitrified	$S_{NO3,D}$	0.0 mg/l
Nitrate nitr. in the effluent (existing)	$S_{NO3,EST}$	76.9 mg/l
Required recirculation ratio	RC	0.00 -

Phosphorus removal:

Phosphorus in the influent	$C_{P,IAT}$	10.8 mg/l
Embedded in biomass (normal uptake)	$X_{P,BM}$	4.9 mg/l
Embedded in biomass (enhanced uptake)	$X_{P,BioP}$	0.0 mg/l
Phosphorus in the effluent (existing)	$S_{PO4,EST}$	5.9 mg/l

Dry matter suspended solids in the biological reactor:

Permitted susp. solids in the effl. of the biol. reactor	SS_{AT}	5.02 kg/m ³
Chosen susp. solids in the effl. of the biol. reactor	SS_{AT}	5.00 kg/m ³

Sludge age and load specifics:

Sludge age (existing)	t_{SS}	13.0 d
Aerobic sludge age (existing)	$t_{SS,aer.}$	13.0 d
Safety factor (existing)	SF	2.12 -
BOD ₅ volume load	$B_{R,BOD}$	0.50 kg/(m ³ *d)
BOD ₅ sludge load	$B_{SS,BOD}$	0.10 kg/(kg*d)

Sludge production:

...from carbon removal	$SP_{d,C}$	69 kg/d
...from external carbon source	$SP_{d,extC}$	0 kg/d
...from biol. phosphorus removal	$SP_{d,BioP}$	0 kg/d
...from precipitation	$SP_{d,Prec}$	0 kg/d
Total daily sludge production	SP_d	69 kg/d

Oxygen uptake:

...for carbon removal	$OU_{d,C}$	98 kg/d
...for nitrification	$OU_{d,N}$	61 kg/d
...carbon removal by denitrification	$OU_{d,D}$	0 kg/d
Total daily uptake	OU_d	159 kg/d
Peak factor carbon respiration	f_C	1.15 -
Peak factor ammonia oxidation	f_N	2.00 -
Maximum hourly uptake rate	OU_h	9.2 kg/h
Required oxygen transfer	$\alpha \cdot OC_h$	12.4 kg/h

Alkalinity:

Alkalinity in the effluent

S_{ALK,EST}

-5.07 mmol/l

Secondary settling

Type of tank(s): Hopper-bottom tank

Flow characteristics: vertical

Decisive wastewater flow $Q_{WW,H}$ 30 m³/h

Sludge volume index, Return sludge ratio:

Sludge volume index (chosen)	SVI	120 l/kg
Thickening time	t_{Th}	1.8 h
Suspended solids in the bottom sludge	SS_{BS}	10.0 kg/m ³
Chosen ratio SS_{RS}/SS_{BS}		1.00 -
Suspended solids in return sludge	SS_{RS}	10.0 kg/m ³
Chosen return sludge ratio with $Q_{h,WW}$	RS	1.00 -
Permitted susp. solids concentration in the influent	SS_{IST}	5.02 kg/m ³
Chosen susp. solids concentration in the influent	SS_{EAT}	5.00 kg/m ³

Surface area, Number and dimension of tank(s):

Permitted sludge volume load	q_{SV}	650 l/(m ² *h)
Permitted surface overflow rate	q_A	2.00 m/h
Number of tanks	a	2
Chosen diameter	D_{ST}	6.00 m
Diameter of stilling drum	D_{SD}	0.50 m
Diameter at the bottom	D_b	1.00 m
Slope of hopper walls	x	1.70 -
Surface area (existing)	A_{ST}	57 m ²
Effective surface area	A_{ST}	57 m ²
Sludge volume load (existing)	q_{SV}	318 l/(m ² *h)
Surface overflow rate (existing)	q_A	0.53 m/h

Depth of tank(s):

Clear water zone	h_1	0.62 m
Separation / Return flow zone	h_2	1.33 m
Density flow / Storage zone	h_3	0.72 m
Thickening / Sludge removal zone	h_4	3.32 m
Decisive depth of tank(s)	h_{ST}	6.00 m
Vertical height of wall below water level	h_s	1.75 m
Depth of inlet below water level	h_e	2.30 m